



23253

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
NS		865752A01	LONGBLOCK	1		
NS		865754A01	LONGBLOCK	1		
1		NSS	NOT SOLD SEPARATE, Block, En	1	(Order Longblock Assembly)	4,5
2	22	48341	PLUG, (.125-27 x .375), Oil Galley	3		4,5
3	22	883919	PLUG, Coolant Drain	1		4,5
4		881669	DRIVE, Oil Pump	1		4,5
5	10	881590	SCREW, (M8 x 20), Oil Pump	1		4,5
6	17	52190	PIN, Cylinder Head Locating	4		4,5
7		892617	SENSOR, Crankshaft Position	1		4,5
8		NSS	NOT SOLD SEPARATE, Seal, Cr	1		4,5
9	10	881595	SCREW, (M6 x 21), Crankshaft Pos	1		4,5
10	11	68219	NUT, (#10-32)	1		4,5
11	22	805563	CONNECTOR, (.500 Inch NPTF Tc	1		4,5
12		878187	SENSOR ASSEMBLY, Knock	2		4,5
13	87	815425T	SENDER ASSEMBLY, Oil Pressure	1		
14	22	48340	PLUG, (.250-18 x .41), Oil Galley	1		4,5
14	22	34487	PLUG, (.375-18 x .42), Pipe, Oil Gal	2		4,5
14	22	48341	PLUG, (.125-27 x .375), Oil Galley	AR		4,5
14	22	881568	PLUG, Engine Coolant	1		4,5
14	22	881569	PLUG, (.250-18 x .54), Engine Cool	1		4,5
15	17	843378	PIN, Dowel	1		4,5
16	23	85684	BEARING SET	1		4,5
17	13	26996	LOCKWASHER, (#10)	1		
18	22	38407	PLUG, (.500-14), Pipe	1		
19	19	94140	EXPANSION PLUG, Camshaft Bea	1		4,5
20	431	881627	CAMSHAFT	1	(Base)	5
20	431	881628	CAMSHAFT	1	(High Output)	4
21	17	843378	PIN, Dowel, Camshaft Sprocket Lo	1		4,5
22		845941	RETAINER, Camshaft	1		4,5
23	10	881588	SCREW	1		4,5
24		892640001	SPROCKET, Camshaft	1		4,5
25	10	881570	SCREW, (M8 x 25)	3		4,5
26		881626	CHAIN, Camshaft Timing	1		4,5
27	735	881592002	PISTON and ROD ASSEMBLY, St	4		4,5
27	735	881592001	PISTON ASSEMBLY, Standard/F	4		4,5
27	735	883515002	PISTON and ROD ASSEMBLY, St	4		4,5
27	735	883515001	PISTON ASSEMBLY, Standard/F	4		4,5
27	735	881596002	PISTON and ROD ASSEMBLY, .03	AR		
27	735	881596001	PISTON ASSEMBLY, .030/Float	AR		
27	735	881597002	PISTON and ROD ASSEMBLY, .03	AR		
27	735	881597001	PISTON ASSEMBLY, .030/Float	AR		